

Safety Data Sheet

1. IDENTIFICATION	
Product Identifier	TP410 Red
Product code	TP410-R-2L
Recommended use and restriction use	Inkjet printing ink
Supplier name	MIMAKI ENGINEERING CO., LTD.
Address	2182–3 Shigeno-otsu, Tomi-shi, Nagano 389–0512 JAPAN
Telephone number	+81-268-64-2413
Importer / Distributor name	MIMAKI SINGAPORE PTE. LTD.
Address	31 Kaki Bukit Road 3 Singapore 417818 TechLink #02-03
Telephone number	+65-6508-2789
Emergency telephone number	+65 3165 2217 (within Singapore only)
	+65 3158 1074

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATION

Not classified.

GHS LABEL ELEMENTS	
Pictograms	None
Signal Word	None
Hazard Statements	None
Precautionary Statements	
Prevention	None
Response	None
Storage	None
Disposal	None

3. COMPOSITION / INFORMATION ON INGREDIENTS

Substances or mixtures	Mixture
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Chemical name	Contents	CAS RN
Propylene glycol	1-5%	57-55-6
Others	95-99%	Trade Secret

4. FIRST-AID MEASURES

Eye contact	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get
	medical attention if irritation occurs.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable
	for breathing. Get medical attention if symptoms occur. In case of
	inhalation of decomposition products in a fire, symptoms may be



Product Identifier: TP410 Red SDS No. 037–W577894 First issue: 2024/01/19 Revised: 2024/07/30

Skin contact

Ingestion

delayed.

Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

5. FIRE-FIGHTING MEASURES

Extinguishing media	
Suitable extinguishing media	Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	Decomposition products may include the following materials: carbon dioxide
	carbon monoxide
	nitrogen oxides
	halogenated compounds
Special protective actions for fire-	Promptly isolate the scene by removing all persons from the vicinity of
fighters	the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-	Fire-fighters should wear appropriate protective equipment and self-
fighters	contained breathing apparatus (SCBA) with a full face-piece operated
	in positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	No action shall be taken involving any personal risk or without suitable
	training. Evacuate surrounding areas. Keep unnecessary and
	unprotected personnel from entering. Do not touch or walk through
	spilled material. Put on appropriate personal protective equipment.
For emergency responders	If specialized clothing is required to deal with the spillage, take note of
	any information in Section 8 on suitable and unsuitable materials. See
	also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil,
	waterways, drains and sewers. Inform the relevant authorities if the
	product has caused environmental pollution (sewers, waterways, soil or
	air).
Methods and materials for containment	nt and cleaning up
Small spill	Stop leak if without risk. Move containers from spill area. Dilute with
	water and mop up if water-soluble. Alternatively, or if water-insoluble,

Page 2 of 6



Product Identifier: TP410 Red SDS No. 037–W577894 First issue: 2024/01/19 Revised: 2024/07/30

Large spill

absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor. Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor.

7. HANDLING AND STORAGE

Precautions for safe handling	
Protective measures	Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters	
Occupational exposure limits	None.
Appropriate engineering controls	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to

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Product Identifier: TP410 Red SDS No. 037-W577894 First issue: 2024/01/19 Revised: 2024/07/30

Eye/face protection	remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Appearance		
Physical State	Liquid.	
Color	Red.	
Odor	Characteristic.	
Odor threshold	Not available.	
pН	7–9	
Melting point/freezing point	Not available.	
Boiling point	Not available.	
Flash point	Not flammable	
Evaporation rate	Not available.	
Flammability(Solid,Gas)	Not available.	
Lower and upper explosive (flamma	ble)	
limits		
LOWER LIMIT	Not available.	
UPPER LIMIT	Not available.	
Vapor pressure	Not available.	
Vapor density	Not available.	

Page 4 of 6



Safety Data Sheet

Relative density Solubility Partition coefficient: n-octanol/water Auto-ignition temperature Decomposition temperature Viscosity 1.0–1.1 Not available. Not available. Not available. 5–7mPa·s(25°C)

10. STABILITY AND REACTIVITY

Reactivity	No specific test data related to reactivity available for this product or
	its ingredients.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will
	not occur.
Conditions to avoid	No specific data.
Incompatible materials	No specific data.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. TOXICOLOGICAL INFORMATION

Acute toxicity (Oral)	Not available.
Acute toxicity (Dermal)	Not available.
Acute toxicity (Inhalation : Gases)	Not available.
Acute toxicity (Inhalation : Vapours)	Not available.
Acute toxicity (Inhalation : dust/mist)	Not available.
Skin corrosion/ Irritation	Not available.
Serious eye damage/ irritation	Not available.
Respiratory Sensitization	Not available.
Skin Sensitization	Not available.
Germ cell mutagenicity	Not available.
Carcinogenicity	Not available.
Reproductive toxicity	Not available.
Reproductive toxicity, effects on or via	Not available.
lactation	
Specific target organ Toxicity - Single	Not available.
Exposure	
Specific target organ toxicity -	Not available.
Repeated Exposure	
Aspiration hazard	Not available.
12 ECOLOGICAL INFORMATION	

12. ECOLOGICAL INFORMATION

Hazardous to the Aquatic Environment - Not available. Acute Toxicity



Safety Data Sheet

Hazardous to the Aquatic Environment -	Not available.
Chronic Toxicity	
Hazardous to the Ozone layer	Not available.

13. DISPOSAL CONSIDERATIONS	
13. DISPOSAL CONSIDERATIONS Disposal methods	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with
	soil, waterways, drains and sewers.

14. TRANSPORT INFORMATION	
International regulations	
Sea (IMDG)	Not regulated.
Air (IATA)	Not regulated.
15. REGULATORY INFORMATION	
Singapore – hazardous chemicals under	None.
government control	
16. OTHER INFORMATION	
Literature References	SDS of raw material
Other data	The information suggested in this Safety Data Sheet does not
	comprehend everything and should be adopted only as a guide.
	The accuracy of the information and recommendations suggested
	herein are credible. However the company makes no warranty
	regarding such information and recommendations and disclaims all
	liability for reliance thereon.